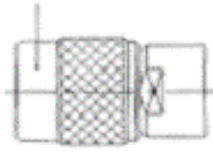


N Clamp type assembly instructions

Connector Body



Braid Clamp



Washer



Center Contact



Gasket

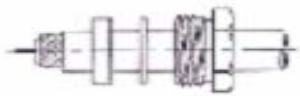


Nut



Cut the HDF400 cable exposing 8mm of braid, 3.5mm of the white PTFE dielectric and 2.5mm of exposed inner core. There is no need to strip the foil coating off the outside of the dielectric.

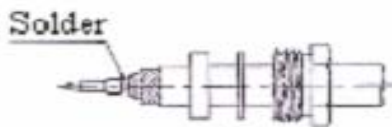
1.



Preparation of Cable

- (1). Slide nut, washer and gasket onto cable.
- (2). Strip cable to recommended dimensions shown above.

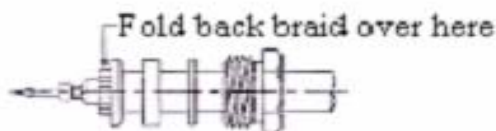
2.



Solder Center Contact to Cable Center Conductor

- (1). Insert cable center conductor into center contact until butts against cable dielectric.
- (2). Solder or crimp the center contact.

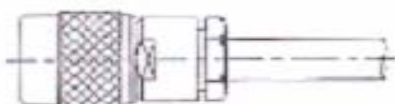
3.



Install Braid Clamp

- (1). Place braid clamp over cable braid.
- (2). Comb braid wires out straight and fold back over front shoulder of braid clamp.
- (3). Trim braid wires flush with edge of braid clamp.

4.



Final Assembly

- (1). Mount cable assembly and hardware into connector body.
- (2). Screw and tighten nut.